



HCD series Hermetically Sealed

- Hermetically Sealed by TIG
- CE Compliant
- Glass-Sealed MS.Type Connector
- Calibration Certificate supplied with all models



The HCD Series LVDTs are impervious to dirt, water, steam spray and most corrosives. Tungsten inert gas (TIG) welding provides hermetic sealing that is free from oxidation-producing faults that may cause leakage. They have been qualified at pressures up to 1000 psi (70 bars) and are suitable for numerous high-pressure applications. They are terminated with a glass-sealed, MS-type terminal connector. The connector prohibits the core from passing completely through the coil assembly. HCD units have double magnetic shielding that makes them insensitive to external magnetic influences.

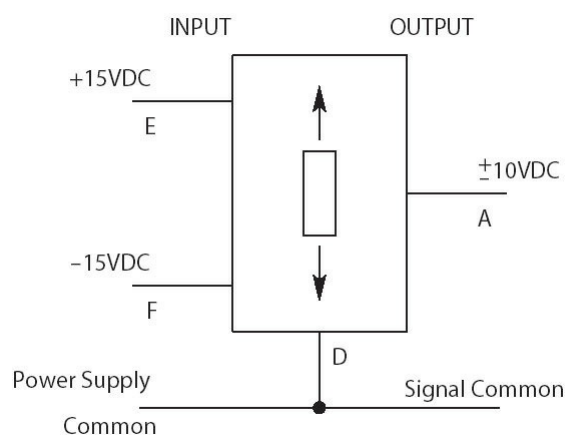
Applications

- Harsh Industrial Environments
- Ideal for Pressure Installations up to 1,000 psi
- Submersible with Appropriate Connector
- Connector

Options

- Metric Thread Core
- Captive Core Option for Convenient Installation
- Guided Core
- Small Diameter, Low Mass Core

■ Wiring



■ Specifications

Input Voltage	± 15 VDC (nominal), ±25 ma
Operating Temperature Range	32°F to 160°F (0°C to 70°C)
Survival Temperature Range	-65°F to 200°F (-55°C to 95°C)
Null Voltage	0 VDC
Ripple	Less than 25 mV rms
Linearity	0.25% full range
Stability	0.125% full scale
Temperature – Coefficient of Scale Factor	0.04%/°F (0.08 %/°C)
Shock Survival	250 g for 11 milliseconds half sine
Vibration Tolerance	10 g up to 2 kHz
Coil Form Material	High Density, Glass-Filled Polymer
Housing Material	AISI 400 Series Stainless Steel
Electrical Termination	6-pin Connector
Output Impedance	Less than 1 ohm

■ Electrical

Performance and electrical specifications

HCD Series Model Number	Nominal Linear Range		Scale Factor		Response (-3 dB)
	Inches	mm	V/inch	V/mm	Hz
050 HCD	±0.050	±1.25	200.0	8.00	500
125 HCD	±0.125	±3.0	80.0	3.00	500
250 HCD	±0.250	±6.0	10.0	1.60	500
500 HCD	±0.500	±12.5	20.0	0.80	200
1000 HCD	±1.000	±25	10.0	0.40	200
2000 HCD	±2.000	±50	5.0	0.20	200
3000 HCD	±3.000	±75	3.3	0.13	200
5000 HCD	±5.000	±125	2.0	0.08	200
10000 HCD	±10.000	±250	1.0	0.04	200

¹All calibration is performed at room ambient temperature.

■ Mechanical

Mechanical specifications

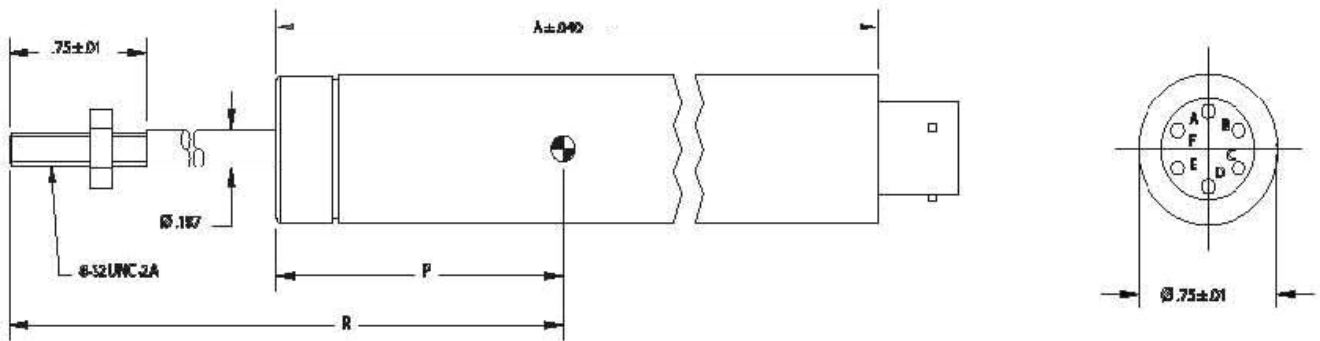
HCD Series Model Number	Weight				Dimensions							
	Body		Core		A (Body)		B (Core)		C		P	
	Oz	gm	Oz	gm	In	mm	In	mm	In	mm	In	mm
050 HCD	1.41	40	0.07	2	2.40	61.0	0.75	19.1	1.90	48.3	0.55	14.0
125 HCD	1.77	50	0.11	3	3.23	82.0	1.25	31.8	2.73	69.3	0.96	24.5
250 HCD	2.19	62	0.18	5	4.10	104.1	2.00	50.8	3.60	91.4	1.39	35.3
500 HCD	2.93	82	0.28	8	5.79	147.1	3.00	96.2	5.29	134.4	2.23	56.5
1000 HCD	4.24	120	0.35	10	8.05	204.5	3.80	96.5	7.55	19.8	3.32	84.3
2000 HCD	6.09	174	0.53	15	11.42	290.1	5.30	127.0	10.92	277.4	5.05	128.3
3000 HCD	8.33	236	0.64	18	16.62	422.1	6.20	157.5	16.10	408.9	7.59	192.8
5000 HCD	10.38	294	0.64	18	20.45	519.5	6.20	157.5	19.95	506.7	9.56	242.8
10000 HCD	18.57	526	0.85	24	34.57	878.1	12.00	304.8	34.03	864.4	16.61	421.9

■ **New captive core option**

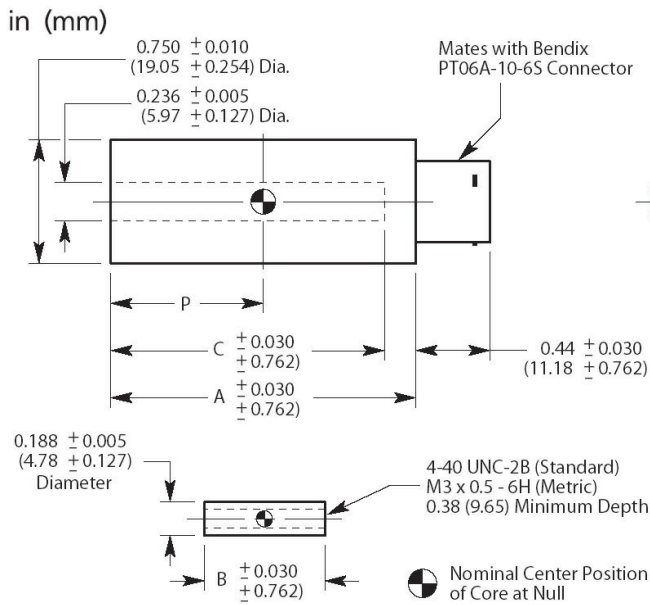
The HCD features a captive core design that greatly simplifies installation. The design utilizes a core rod and bearing assembly that is captured and guided within the LVDT providing low friction travel throughout the stroke length. The assembly incorporates two Delrin bearings on the core rod traveling through the stainless steel boreliner. A bronze bearing on the front end utilizes a self-aligning feature to accommodate lateral LVDT movement during operation, the core rod and bearing assembly is field replaceable.



■ **Connection configurations for HCA, HCD and HCT series**



■ **Dimensions**



■ HCD series mechanical specifications

HCD Series Model Number	Linear Range		Weight Assembly		A		Dimensions P		R	
	In	mm	oz	gm	In	Mm	In	Mm	In	Mm
050 HCD	±0.050	±1.25	2.19	62	2.74	69.6	.89	22.8	3.78	96.0
125 HCD	±0.125	±3.0	2.65	75	3.57	90.7	1.30	33.0	4.36	110.7
250 HCD	±0.250	±6.0	3.14	89	4.44	112.8	1.73	43.9	4.85	123.2
500 HCD	±0.500	±12.5	4.06	115	6.13	155.7	2.57	65.3	6.04	153.4
1000 HCD	±1.000	±25	5.61	159	8.39	213.1	3.66	89.4	7.90	200.7
2000 HCD	±2.000	±50	7.87	223	11.76	298.7	5.39	113.4	10.52	267.2
3000 HCD	±3.000	±75	10.63	3.01	12.96	430.8	7.93	201.4	15.27	387.9

■ Ordering information

Specify the HCD Model followed by the desired option number(s) ordered together.

Ordering Example :

Model Number 050 HCD -026 is an HCD Series LVDT with a ±0.050" range (050 HCD), with a Metric Thread core (006) and a small diameter core (020).

HCD Model

050 HCD
125 HCD
250 HCD
500 HCD
1000HCD
2000HCD
3000HCD
5000HCD
1000HCD

HCD Model

Number	Description
006	Metric Thread Core
010	Guided Core
020	Small Diameter, Low Mass Core ¹
200	Captive Core ²

¹Consultfactory for mass,dimensions and thread size.

²Available on 050 HCD through 3000 HCD models only.

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