



## HCT IS Series

The HCT is a breakthrough position transmitter for use in hazardous locations. The two-wire loop configuration allows use with a single barrier and a minimum of wire or cable. True hermetic packaging of the coil assembly and electronics provides the maximum protection against adverse environments. A 4-20 mA transmitter output is the favored configuration for process industries and power plants. Six standard ranges are available from 0 to 0.25 inches (6.35 mm), to 0 to 10 inches (250 mm). Custom scaling is available for OEM requirements. Small quantities are generally available for same day/next day delivery.



### Features

- FM Approved
- Enty Approved – with appropriate barriers
- 4-20 mA, 2-wire operation
- Measurement ranges from 0.25” to 10.0”
- Self-Contained Electronics
- Hermetically Sealed Housing
- Nonlinearity: <0.5%, 1.0% Full Range
- Calibration Certificate Supplied with all models

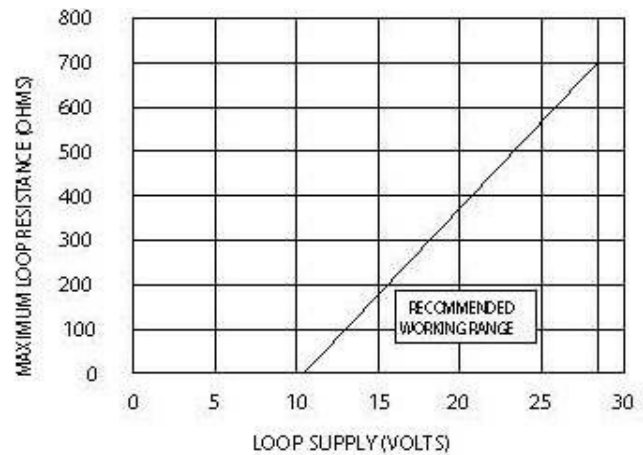
### Applications

- Valve Position Indication
- Outdoor use with Long Cable
- Controller Roller Gap in Rolling
- Mills
- Process Industries
- Ideal for Noisy Environments

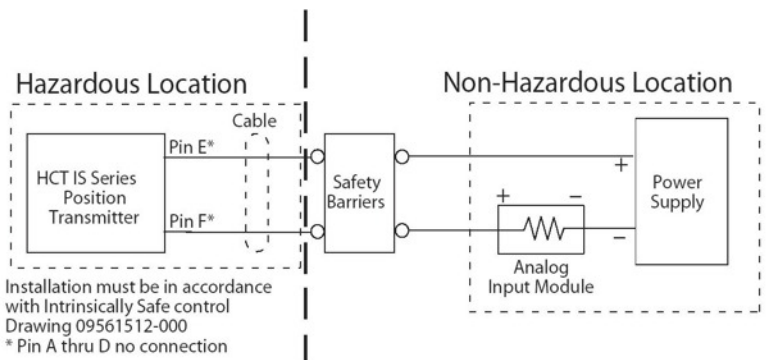
### Options

- Metric Threaded Core
- Captive Core Option for Convenient
- Installation

### ■ Maximum loop resistance



### ■ Wiring



### Intrinsically safe approval classification

- Class I, Div. 1, Group A, B, C, D
- Class II, Div. 1, Group G
- Class III

### Intrinsically safe maximum entity parameters

- $V_{max} = 32 \text{ VDC}$ ,  $C_i = 12 \text{ nF}$
- $I_{max} = 110 \text{ mA}$ ,  $L_i = 0$

\*Suggested barrier: R Stahl

### ■ Specifications

<b>Linear Range (in)</b>	0.25, 0.50, 1.0, 2.0, 5.0, 10.0
<b>Non-linearity</b>	
<b>025" – 50"</b>	<0.5%
<b>10". 0</b>	<1.0%
<b>Output</b>	4-20 mA, two-wire loop
<b>Loop Supply</b>	12.75 to 28.0 VDC
<b>Max Loop Resistance</b>	600 @ 28 VDC
<b>Output Noise and Ripple</b>	25 $\mu\text{A}$ Pk-Pk (max)
<b>Operating Temperature Range</b>	-13F to 185F (-25C to 85C)
<b>Temperature Coefficient of Sensitivity</b>	0.04%/C (max)
<b>Stability</b>	0.10% after 30 minute warm up
<b>Frequency Response</b>	50 Hz min (-3dB)
<b>Controls</b>	None Required
<b>Termination</b>	6-pin hermetically sealed MS connector

### ■ Mechanical specifications

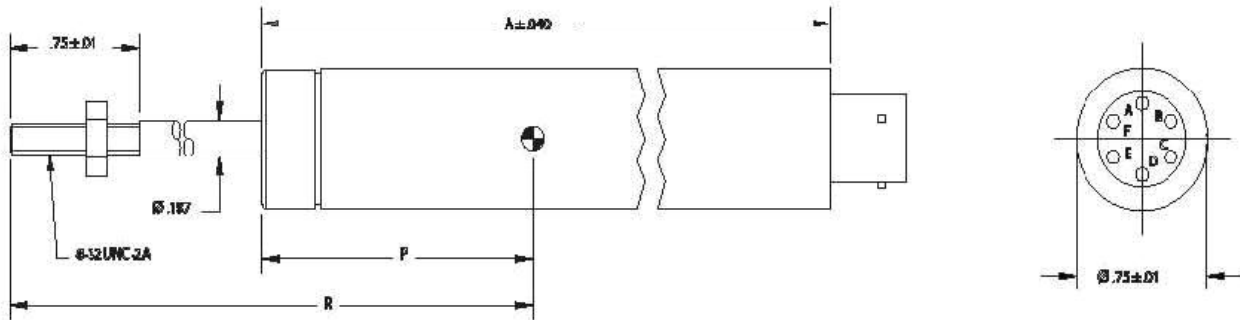
Model Number	Weight				Dimensions							
	LVDT Weight		Core Weight		A (Body)		B (Core)		C		P	
	Oz	Gm	Oz	Gm	In	Mm	In	Mm	In	Mm	In	Mm
HCT 250 IS	3.04	86	0.11	3	4.39	111.5	1.25	31.75	1.91	48.5	0.96	24.3
HCT 500 IS	3.63	103	0.18	5	5.51	140.0	1.80	45.7	3.11	79.0	1.52	38.7
HCT 1000 IS	4.38	124	0.29	8	6.92	175.8	3.00	76.2	4.46	113.3	2.23	56.6
HCT 2000 IS	5.38	153	0.38	11	9.18	233.2	3.80	96.5	6.72	170.7	3.36	85.2
HCT 5000 IS	6.51	185	0.38	11	12.28	311.9	3.80	96.5	9.90	251.5	4.91	124.6
HCT 10000 IS	12.93	367	0.62	18	21.59	548.4	6.20	157.5	19.22	488.2	9.56	242.8

## New captive core option

The H CT features a captive core design that greatly simplifies installation. The design utilizes a core rod and bearing assembly that is captured and guided within the LVDT providing low friction travel throughout the stroke length. The assembly incorporates two Delrin bearings on the core rod traveling through the stainless steel boreliner. A bronze bearing on the front end utilizes a self-aligning feature to accommodate lateral LVDT movement during operation, the core rod and bearing assembly is field replaceable.



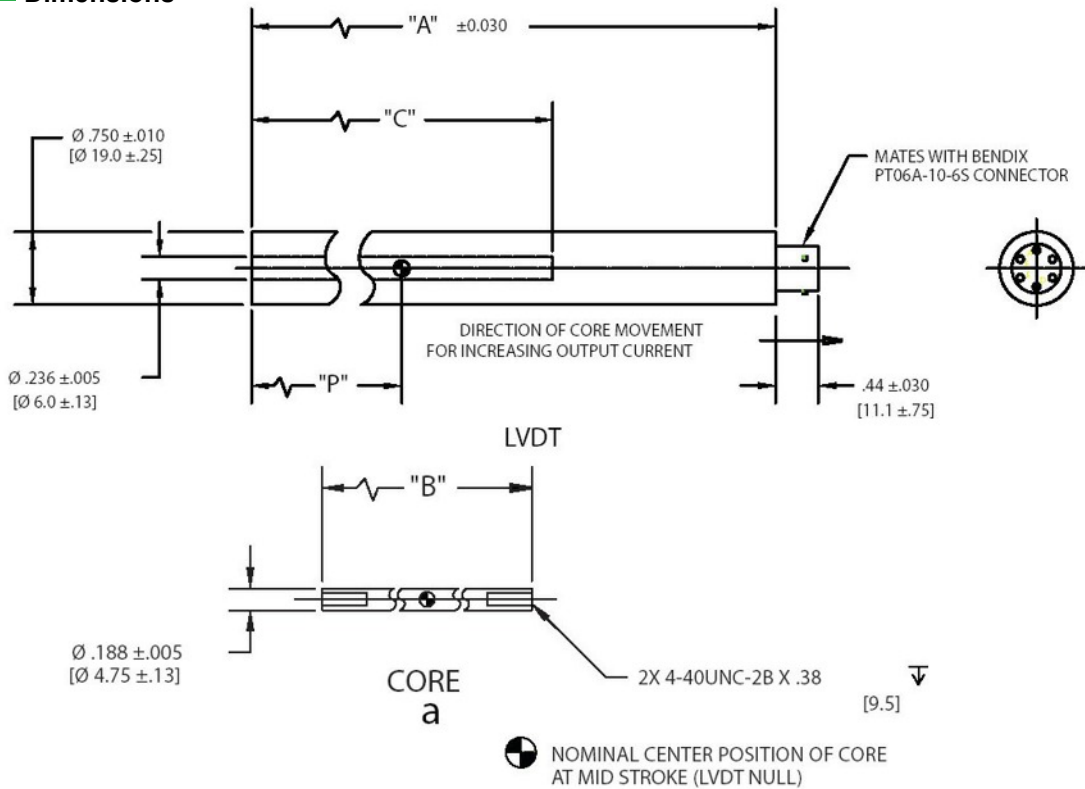
## ■ Connection Configurations for HCA, HCD and HCT Series



## ■ Mechanical specifications

Model Number	Linear Range		Weight Assembly		Dimensions					
	In	mm	oz	gm	A		P		R	
					In	Mm	In	Mm	In	Mm
HCT 420-250	0-0.250	0-6.25	3.74	106	4.63	117.6	1.30	33.0	4.36	110.7
HCT 420-500	0-0.500	0-12.5	4.66	132	5.75	146.1	1.86	47.2	4.75	120.7
HCT 420-1000	0-1.000	0-25	5.47	155	7.16	181.9	2.57	65.3	6.04	153.4
HCT 420-2000	0-2.000	0-50	6.85	194	9.42	239.3	3.88	93.5	7.87	199.9
HCT 420-5000	0-5.000	0-125	9.60	272	12.52	318.0	5.25	133.4	12.36	313.9

## ■ Dimensions



## ■ Ordering information

Specify the HCT IS model with the appropriate range followed by the desired option number(s) added together.

### Ordering Example:

Model Number HCT 250 IS-206 is an HCT IS Series LVDT transmitter with a 0 to 0.250" range with a Metric Thread Core (006) and the captive core option (200).

### model number

HCT IS Model	Linear Range	
	inches	mm
HCT 250 IS	0 to 0.250	0 to 6.35
HCT 500 IS	0 to 0.500	0 to 12.7
HCT 1000 IS	0 to 1.0	0 to 25.4
HCT 2000 IS	0 to 2.0	0 to 50.8
HCT 5000 IS	0 to 5.0	0 to 127.0
HCT 10000 IS	0 to 10.0	0 to 254.0

### options

Number	Description
006	Metric Thread Core
200	Captive Core <sup>1</sup>

<sup>1</sup> Available on HCT 250 IS through HCT 5000 IS models only.

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