



PCA-375 Series

Gage Heads

- Slim 0.375 inch [9.5mm] diameter
- 60 µ-Inch [1.5 Micron] repeatability
- Economical
- Long life cycle
- IEC IP-66 rated cable exit
- 4-48 AGD interchangeable contact tips
- Strokes from ± 0.1 To ± 1.0 inch



The **PCA-375 Series** gage heads combine simplicity with the time proven reliability of LVDT (Linear Variable Differential Transformer) technology resulting in a cost effective, long stroke industrial gaging solution. The rugged PCA-375 was specifically designed for operation in harsher industrial environments with minimal available installation space. Measuring just 0.375 inch [9.5mm] in diameter the PCA-375 affords non-intrusive, slim profile measurements, making it the perfect choice for high density fixtures as well as numerous other industrial applications.

Externally, the PCA-375 is constructed entirely of 300 and 400 Series stainless steel, with a field replaceable chrome plated hardened tool steel contact tip. Electrical termination is via a 2 meter long, shielded, 6 conductor polyurethane jacketed cable. Internally, the simplified one-piece plunger and the precision brass bushing construction increases long term reliability, while the heavy duty return spring insures adequate force to repeatedly extend the plunger.

Designed to service long life cycle applications in the industrial market place, the PCA-375 is ideal for foundries, metal joining operations, process control, or wherever environmentally challenging high reliability gaging is required.

The PCA-375 series can be installed in your application with standard AGD dial indicator mounting hardware.

Features

- Slim Profile
- IEC IP-66 Rated Cable Exit
- Stainless Steel Construction
- Long Life Cycle
- Heavy Duty Return Spring
- Connector Options Available (Consult Factory)
- Calibration certificate supplied with each unit

Applications

- High Density Gaging Fixtures
- Factory Floor SPC Applications
- Process Control
- Metal Joining Equipment
- Pressing Applications
- Steel Rolling Mills / Foundries
- X-Y stage position feedback

■ Performance specifications

ELECTRICAL				
PARAMETER	PCA-375-100	PCA-375-250	PCA-375-500	PCA-375-1000
Stroke/gaging range	±0.10 [2.54]	±0.25 [6.35]	±0.5 [12.7]	±1.0 [25.4]
Sensitivity	2.8 mV/V/.001in	2.07 mV/V/.001in	1.84 mV/V/.001in	0.77 mV/V/.001in
Output at stroke ends (*)	280 mV/V	517.5 mV/V	920 mV/V	770 mV/V
Phase shift (nominal)	5°	7°	4°	-1°
Input impedance @ 10KHz	400 Ω	345 Ω	264 Ω	155 Ω
Output impedance @ 10KHz	200 Ω	420 Ω	810 Ω	450 Ω
Input voltage	3-Vrms sine wave (nominal)			
Input frequency range	2.5KHz to10KHz			
Test input frequency	10KHz			
Linearity (maximum band)	±0.50% FS (% of Full Scale)			
Repeatability	60 micro-inches [1.5 microns]			
Null voltage (maximum)	0.5% FSO (% of Full Scale Output)			
Cable type	6 conductor, shielded, polyurethane jacket			
Cable length	6.5 feet [2 meters]			

MECHANICAL				
PARAMETER	PCA-375-100	PCA-375-250	PCA-375-500	PCA-375-1000
Pre-travel (minimum)	0.050 [1.27]	0.070 [1.78]	0.040 [1.02]	0.050 [1.27]
Over-travel (minimum)	0.050 [1.27]	0.070 [1.78]	0.040 [1.02]	0.050 [1.27]
Plunger length "A" (fully extended)	0.39 [9.9]	0.75 [19.0]	1.15 [29.2]	2.29 [58.2]
Main body length "B"	1.99 [50.6]	3.26 [82.8]	5.25 [133.4]	8.95 [227.3]
Weight (Ounce)	1.8 oz	2.0 oz	2.5 oz	3.2 oz
Weight (Gram)	50 G	56 G	72 G	92 G

ENVIRONMENTAL SPECIFICATIONS	
Operating temperature	-40°F to 160°F [-40°C to 70°C]
Shock survival	1,000 g (11ms half sine)
Vibration tolerance	20 g up to 2kHz
Housing material	ANSI 400 Stainless Steel
NEMA IEC 60529 rating	IP-66 (at cable exit), IP-60 (at the plunger)

Notes:

All values are nominal unless otherwise noted

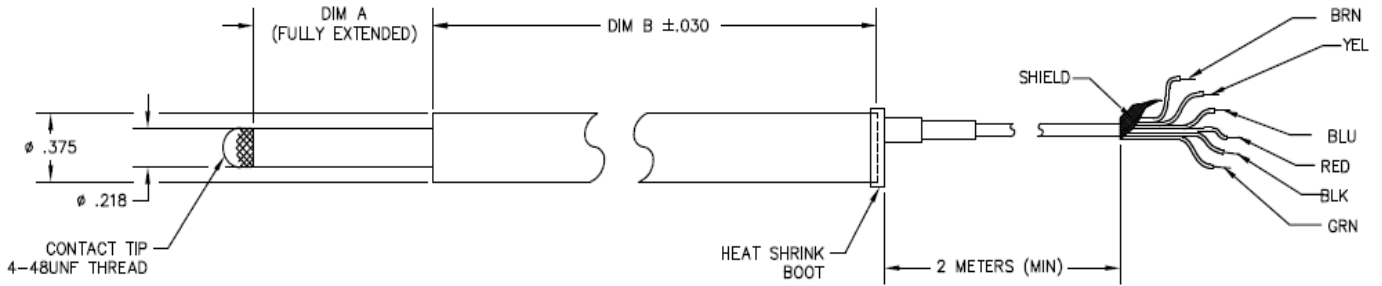
Dimensions are in inch [mm] unless otherwise noted

(*): Unit for output at stroke ends is millivolt per volt of excitation

FS: Full Scale is 2X for ±X stroke

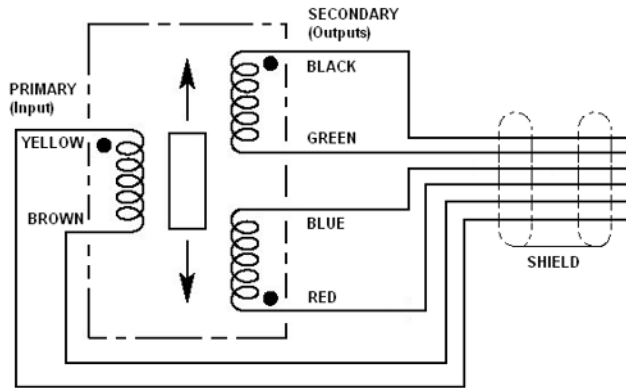
FSO: Full Scale Output is the output at X position for ±X stroke

■ Dimensions



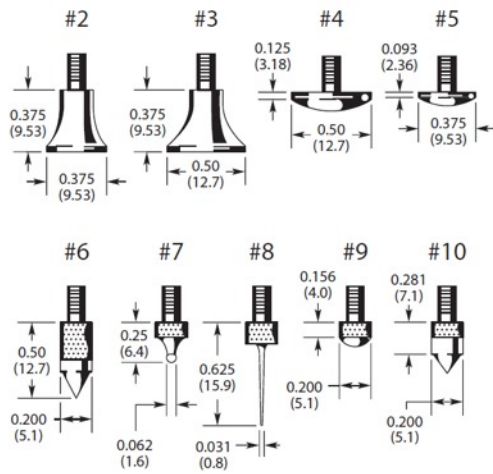
*Dimensions are in inches except where noted
(Refer to mechanical specifications for dimensions "A" and "B")*

■ Wiring schematic



Connect Blue and Green wires together for differential output

■ Replacement/optional contact tips



■ Ordering information

Description	Model	Part Number
±0.10 inch gage head	PCA-375-100	72350004-000
±0.25 inch gage head	PCA-375-250	72350005-000
±0.5 inch gage head	PCA-375-500	72350006-000
±1 inch gage head	PCA-375-1000	72350007-000
	Contact Tip 2	67010005-000
	Contact Tip 3	67010006-000
	Contact Tip 4	67010002-000
	Contact Tip 5	67010007-000
	Contact Tip 6	67010008-000
	Contact Tip 7	67010009-000
	Contact Tip 8	67010010-000
	Contact Tip 9	67010001-000
	Contact Tip 10	67010011-000

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